

Tightening Torques for Nuts

Hub/Type	Nuts	Tightening torques Nm	Outer Diameter of nut
Technodrive	M16 X 2	70	32
PODZ 10	M10 X 1.5	25	32
	M27 X 2	400	40
10W	UNC 3/4"	70	40
SAE 1½"-3	UNC 1 ⅝"-7	200	40
SAE 1¼"-3	UNC 1¼"-7	430	40
SAE 2"-3	UNC 1½"-6	430	45
SD LOMB	M16 X 1.5 LOMB	60	32
Swan 41 1¼"	UNC 3/4"-16	135	32
Swan	UNF 1"	250	40
SAE 3/4"	UNC ½"-13	40	32
SAE 7/8"	UNC 5/8"-11	70	32
Yanmer 2BL & 3BL	UNC 5/8"-11	70	32
SAE 1"	UNC 3/4"-10	125	32
SAE 1⅝"	UNC 3/4"-10	125	32
SAE 1¼"	UNC 7/8"-9	160	32
SAE 1"-3	UNC 3/4"-10	125	40
SAE 1⅝"-3	UNC 3/4"-10	125	40
SAE 1¼"-3	UNC 7/8"-9	160	40
SAE 1⅜"-3	UNC 1"-8	250	40
ISO 20	M14 X 1.5	50	32
ISO 22	M16 X 1.5	70	32
ISO 25	M16 X 1.5	70	32
ISO 25-3	M16 X 1.5	70	32
ISO 30	M20 X1.5	135	32
ISO 30-3	M20 X 1.5	135	40
ISO 35-3	M24 X 2	250	40
ISO 35-4	M24 X 2	250	40
ISO 40-3	M24 X 2	250	40
ISO 40-4	M24 X 2	250	40
Swan 10-38.1-3	M24 X 2	250	40
ISO 45-3	M30 X 2	350	40
ISO 45-4	M30 X2	350	40
SD	M16 X 2	70	32
SD33	M20 X 2	90	32
SD3	M16 X 2	70	32
SD2C (M16)	M16 X 2	70	32
SD2C (M20)	M20 X 2	90	32
SD3C (M16)	M16 X 2	70	32
SD3C (M20)	M20 X 2	90	32
SD 40/50	M20 X 2	90	32
SD Z25	M20 X 2	135	36
ISO 50	M36 X 3	300	44
ISO 45 NAJAD	M33 X 2	300	44
M8 Shaft nut locking pin screw	M8 X 10	10	8
M8 Tapered pivot pin locking screw	M8 X 25	12	8
M8 Shaft nut locking screw	M8 X 20 (hex head)	15	8
M8 Anode screw	M8 X 20	10	8
M6 Cover plate screw	M6 X 16	5	6